

HYDRAULICS

Test Stand for Linear Actuators

>PLA1B<



The test stand for linear actuators (PLA1B) serves for testing Tornado and Eurofighter components which can be tested on a linear unit (125kN) or on the test bench. Characteristics such as force, stroke, flow volume, leakage and temperature can be tested. In addition, proximity switches, a rather small mobile linear unit (25kN) and further measuring instruments are available.

- > The test stand consists of two separate test places and an operation system, a hydraulic power unit and an uninterruptible emergency power supply.
- > Emergency power supply to protect the computer system in case of power failure.
- > Hydraulic power unit with pressure and temperature controlled medium (MIL-H-5606).
- > Display of all necessary measuring parameters (rotational speed, torque, pressure, temperature etc.) on the monitor by means of the TEST-FUCHS Intelligent Software.



FURTHER INFORMATION

- > The test runs can be carried out fully automatically, semi-automatically or manually.
- > Ergonomic design
- > Registration of the measurements and further processing at discretion

TECHNICAL DATA

> Test Place Non Rotating:

-8 terminal connection block

-Outlets: A - H: max. 315bar, max. 160l/min -Measuring circuit 1: max. 1601/min at max. 315bar -Measuring circuit 2: max. 1601/min at max. 315bar -Measuring circuit 3: max. 4l/min at max. 315bar

-Flow volume mea-

pressure gauges

surement cylinder max. 1601/min at max. 315bar

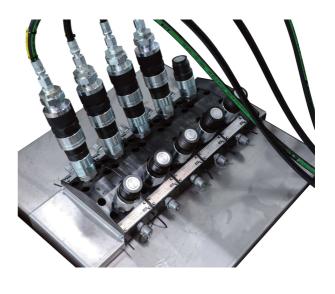
-Compressed air outlet: 0,2 - 10bar

-Nitrogen outlet: High pressure, low pressure -Freely connectable pressure transducers and

> Test Place Load Unit:

- -4 terminal connection block
- -Leakage measurement circuit
- -Horizontal load unit 125kN with 500mm of stroke and
- -Displaceable counter bearing (2300mm) and load free stroke measurement
- -Freely connectable pressure transducers and pressure gauges





DHA40-40 connection block

safety in test > safety in flight 5/17/7/19

TECHNICAL DATA

> Hydraulic Supply DHA40-40:

- Low pressure outlet (LP1): max. 22bar,

max. 2301/min

- High pressure outlet (HP1): max. 315bar,

max. 1601/min

- Control pressure outlet: max. 350bar,

max. 301/min

- Static high pressure outlet 1: max. 560bar,

max. 101/min

> Electric Power Supply:

Test stand

Main supply: 3/N/PE AC 50Hz 400V

Nominal current: 28A Power consumption: 14kVA

Hydraulic supply DHA40-40

Main supply: 3/N/PE AC 50Hz 400V

Nominal current: 303A Power consumption: 210kVA

> Electrical Measurement Devices:

- Constant DC signal - High voltage matrix

- Digital multimeter - EAC (Tornado drive)

- Isolation test device - High voltage test device

- Oscilloscope - Mass connection test device

- Frequency analyzer

> Dimensions and Weight:

Test place non rotating

 Length:
 3,147mm (123.9in)

 Width:
 1,528mm (60.2in)

 Height:
 2,641mm (103.9in)

 Weight:
 app. 4,500kg (9.921lb)

Test place load unit

 Length:
 5,400mm (212.6in)

 Width:
 1,146mm (45.1in)

 Height:
 2,315mm (91.1in)

Weight: app. 3,000kg (6,614lb)

Hydraulic supply DHA40-40

 Length:
 3,240mm (127.6in)

 Width:
 1,200mm (47.2in)

 Height:
 2,030mm (79.9in)

 Weight:
 ca. 2,400kg (5,291lb)

OPTIONS

Diverse options are available to customize the equipment at discretion.

>PLA1B<
Technical modifications reserved